**Drawing Name** 

Description:

UHMW 1" Black

15.0000 sf(s)

**Process Sheet** 

Qty:

15 Um:

Each

Monday, 05/05/2008 1:45:26 PM Date: User: Jean-Luc Menard Customer : CU-DAR001 Dart Helicopters Services Job Number : 39056 **Estimate Number** : 12163 P.O. Number : 05/05/2008 S.O. No. : This Issue Prsht Rev. : NC First Issue : // Type<sub>7</sub> **Previous Run** Written By Checked & Approved By Comment Additional Product Job Number: Seq. #: **Machine Or Operation:** MUHMWB10 1.0 Comment: Qty.: 1.0000 sf(s)/Unit Total: **UHMW 1" Black** Cut blank 14.00 x 5.75 ±0.030 Material: Black UHMW 1.00" thick Note: Surplus from 205 bearpaws \*\*\* 1Blank makes 18 parts\*\*\* Batch: Macoq 3 45 2.0

**Part Number Drawing Number Project Number** MACHINED PARTS **Drawing Revision** Material **Due Date** Added inspection level 8 Est Rev:D Now on Doosan Lathe JLM Verified By:EC

: KNOB

: D2002015

: 12/05/2008

: N/A

: N/A

D2002 -015 REV A

11500 mOELRINRISTO 11637 DOOSAN LA

Comment: Doosan Lathe

1- Turn as per Folio FA005 Rev: All & Dwg D2002-015 Rev:

2-Deburr per dwg D2002-015 QC2

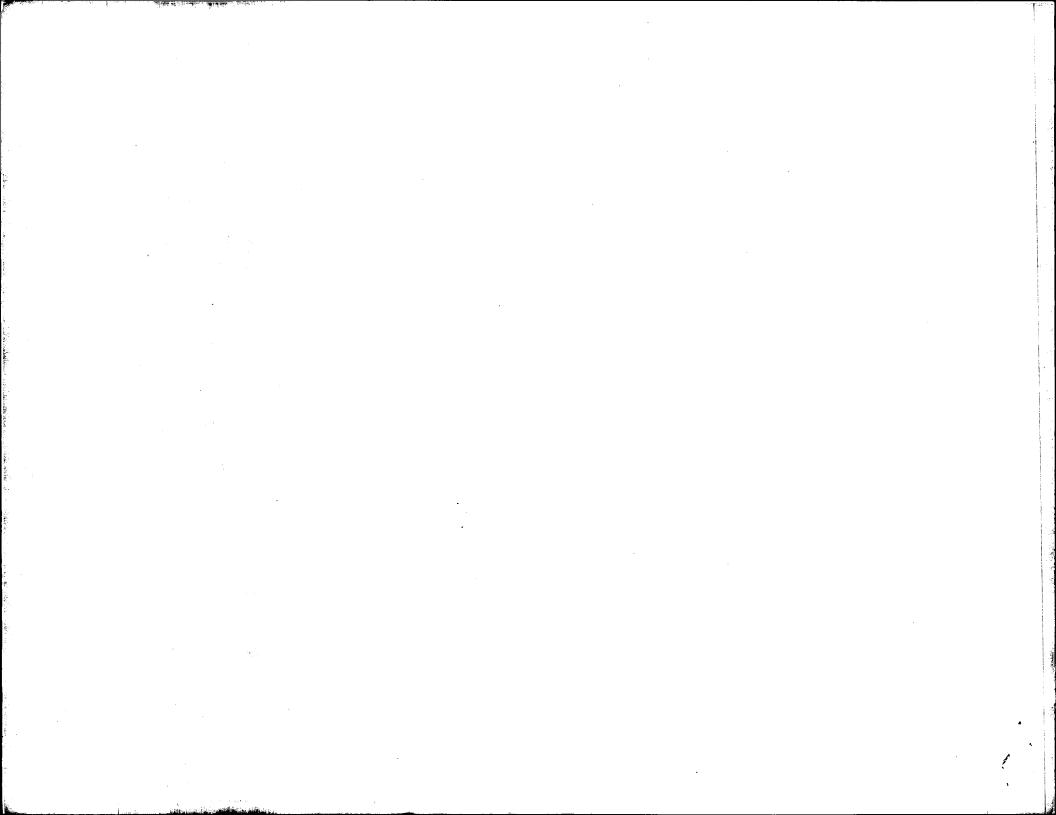
Comment: INSPECT PARTS AS THEY COME OFF MACHINE 4.0

QC8

SECOND CHECK



3.0



Date: Monday, 05/05/2008 1:45:26 PM User: Jean-Luc Menard Customer: CU-DAR001 Dart Helicopters Services

**Process Sheet** 

Drawing Name: KNOB

Part Number: D2002015

Job Number: 39056 Job Number:

5.0

6.0

Seq. #: **Machine Or Operation:** 

Description:

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock Location:

QC21

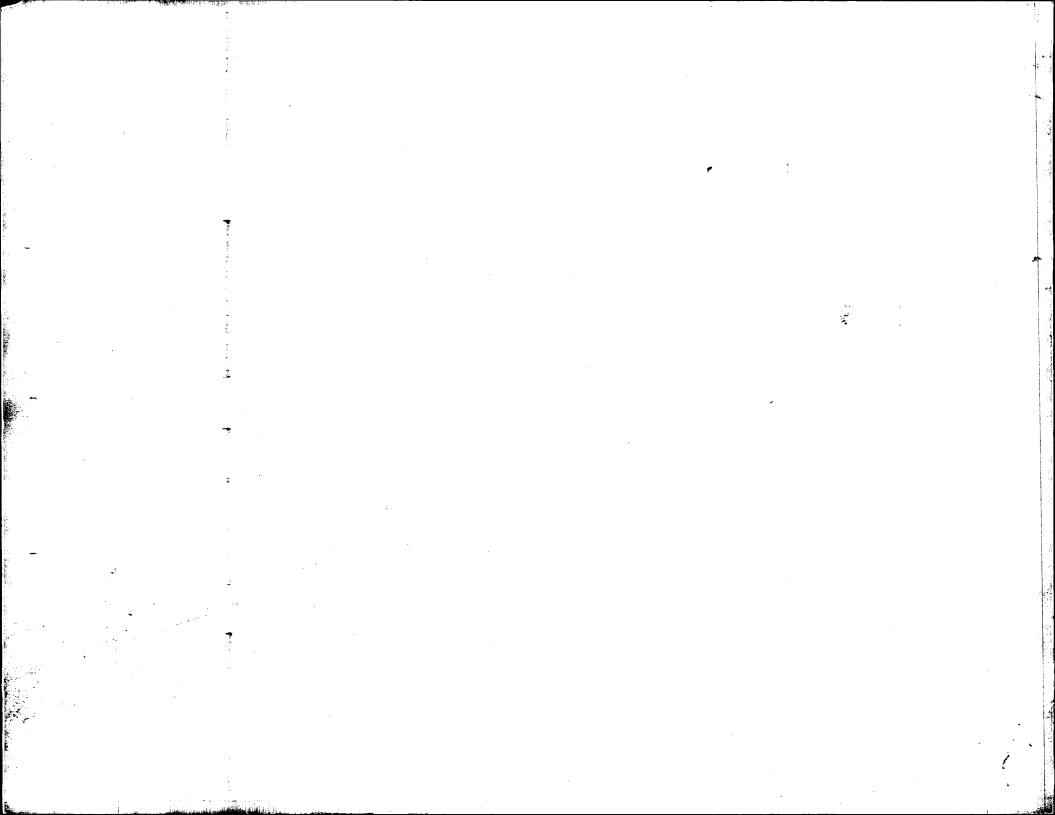
FINAL INSPECTION/W/O RELEASE

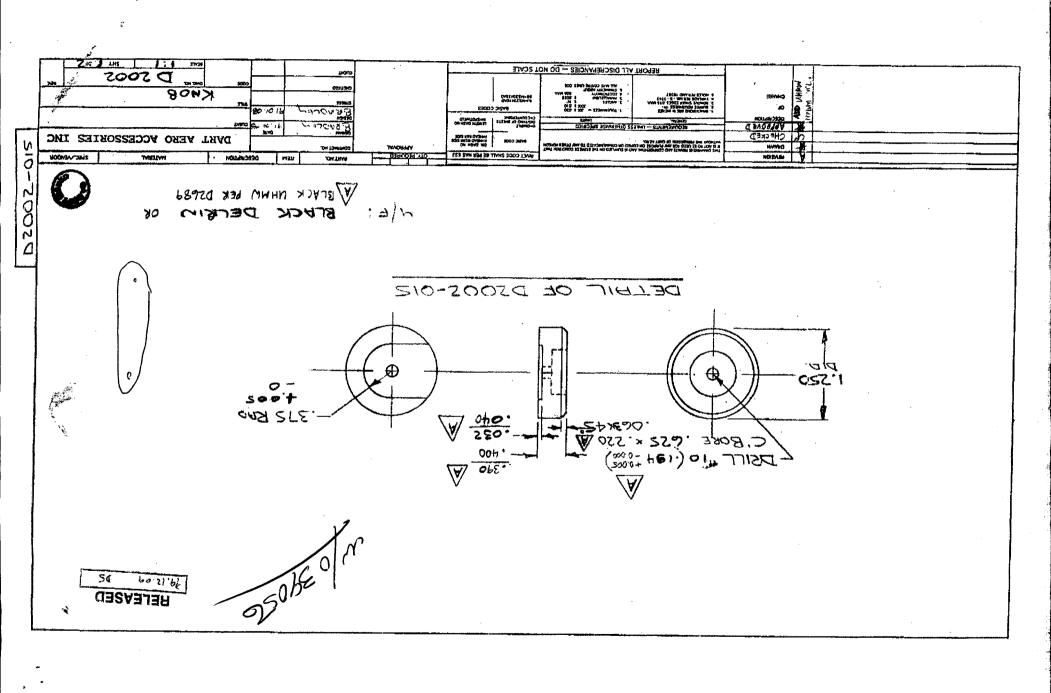


Comment: FINAL INSPECTION/W/O RELEASE

Job Completion







		· .	• .		•	•
DART AEROS	SPACE LTD				Work Order:	39056
Description:	KNOB	36	Au.		Part Number:	02002015
Inspection Dwg:	D2002-0/5Rev:	A				Page 1 of 1
FIRST ARTICLE INSPECTION CHECKLIST  X First Article Prototype ,						
Drawing Dimension	Tolerance	Actual Dimension	Accept	Rejest	Method of Inspection	Comments
1,250	+/010	1.252				
. 194	1.005-0.00	0,195				
625 X		.625				
. 220	+/010	-225				5
-43145		103				
.063 X	-/- 1010					
450	+/- 1/20	45-0		•		
.032/.040 .390/.400		1395				
-375	+,005-0.00					
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Measured by: Audited by: Audited by: Date: 08/09/04					Prototype Approval:  Date:	
Date. 00/07/09 Date. 08/08/04						

Revised by KJ/JLM

Approved

Change New Issue

Rev

Date